

ExxonMobil™ HDPE HD 8570 Series

High Density Polyethylene Resin

Product Description

ExxonMobil™ HD 8570 is a high density hexene copolymer designed to offer excellent stiffness and processability. This resin is ideally suited for applications that require the optimum balance of stiffness, ductility, processability and surface appearance.

General

Availability ¹	<ul style="list-style-type: none"> Latin America North America
Additive	<ul style="list-style-type: none"> HDP8570.29: Long Term UV-15 Stabilizer: Yes HD 8570.29: Long Term UV-15 Stabilizer: Yes
Applications	<ul style="list-style-type: none"> Consumer Articles Playground Equipment Toys Water Sports Articles
Form(s)	<ul style="list-style-type: none"> Pellets Powder
Revision Date	<ul style="list-style-type: none"> 04/30/2020

Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.940 g/cm ³	0.940 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238
Peak Melting Temperature	259 °F	126 °C	ExxonMobil Method

Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	136 °F	58 °C	ASTM D648
Deflection Temperature Under Load (DTUL) at 264psi - Unannealed	100 °F	38 °C	ASTM D648

Molded Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield 2.0 in/min (50 mm/min)	2900 psi	20 MPa	ASTM D638
Elongation at Yield (2.0 in/min (50 mm/min))	10 %	10 %	ASTM D638
Flexural Modulus - 1% Secant	110000 psi	750 MPa	ASTM D790B
Environmental Stress-Crack Resistance 10% Igepal, F50	6 hr	6 hr	ASTM D1693A
100% Igepal, F50	30 hr	30 hr	

Impact

	Typical Value (English)	Typical Value (SI)	Test Based On
Impact Strength			ARM
-40°F (-40°C), 0.125 in (3.18 mm)	54 ft·lb	73 J	
-40°F (-40°C), 0.250 in (6.35 mm)	175 ft·lb	237 J	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

All physical properties were measured on 3 mm rotomolded samples unless a different value is shown. ESCR was measured on compression molded plaques.

Tensile Strength at Yield and Elongation at Yield tested using ASTM D638 Type IV, 2 in/min. Flexural Modulus was measured at 0.5 in/min.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ HDPE HD 8570 Series
High Density Polyethylene Resin

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2020 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Chemical" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com